

SECTION 07720

TYPE S ROOF HATCH SPECIFICATION

I. PART ONE - GENERAL

1.01 SUMMARY

- A. Work included: Furnishing and installing factory fabricated roof hatches
- B. Related Work: [\[Insert applicable specifications sections\]](#)

1.02 REFERENCES

- A. American Society for Testing and Materials (ASTM), 100 Bar Harbor Drive, West Conshocken, PA 19428-2959; (610) 832-9585, fax (610) 832-9555
 - 1. ASTM A 36-93a: Standard Specification for Structural Steel

1.03 SUBMITTALS

- A. Product Data: Provide manufacturer's product data for all materials in this specification.
- B. Shop Drawings: Show profiles, accessories, location, and dimensions.
- C. Samples: Manufacturer to provide upon request; sized to represent material adequately.
- D. Contract Closeout: Roof hatch manufacturer shall provide the manufacturer's Warranty prior to the contract closeout [\[if applicable\]](#).

1.04 PRODUCT HANDLING

- A. All materials shall be delivered in manufacturer's original packaging.
- B. Store materials in a dry, protected, well-vented area. The contractor shall thoroughly inspect product upon receipt and report damaged material immediately to delivering carrier and note such damage on the carrier's freight bill of lading.
- C. Remove protective wrapping immediately after installation [\[if applicable\]](#).

1.05 SUBSTITUTIONS

- A. Proposals for substitution products shall be accepted only from bidding contractors and not less than (10) working days before bid due date. Contractor guarantees that proposed substitution shall meet the performance and quality standards of this specification.

1.06 JOB CONDITIONS

- A. Verify that other trades with related work are complete before installing roof hatch(s).
- B. Mounting surfaces shall be straight and secure; substrates shall be of proper width.
- C. Refer to the construction documents, shop drawings, and manufacturer's installation instructions.
- D. Coordinate installation with roof membrane and roof insulation manufacturer's instructions before starting.
- E. Observe all appropriate OSHA safety guidelines for this work.

1.07 WARRANTY/GUARANTEE

- A. Manufacturer's standard warranty: Materials shall be free of defects in material and workmanship for a period of five years from the date of purchase. Should a part fail to function in normal use within this period, manufacturer shall furnish a new part at no charge. Electrical motors, special finishes, and other special equipment (if applicable) shall be warranted separately by the manufacturers of those products.

II. PART TWO - PRODUCTS

2.01 MANUFACTURER

- A. The BILCO Company, P.O. Box 1203, New Haven, CT 06505, 1-203-934-6363, Fax: 1-203-933-8478, Web: www.bilco.com

2.02 ROOF HATCH

- A. Furnish and install where indicated on plans metal roof hatch Type S, size width: 3'0" (914mm) x length: 2'6" (762mm). Length denotes hinge side. The roof hatch shall be single leaf. The roof hatch shall be pre-assembled from the manufacturer.
- B. Performance characteristics:
 - 1. Cover shall be reinforced to support a minimum live load of 40 psf (195kg/m²) with a maximum deflection of 1/150th of the span or 20 psf wind uplift.
 - 2. Operation of the cover shall be smooth and easy with controlled operation throughout the entire arc of opening and closing.
 - 3. Operation of the cover shall not be affected by temperature.
 - 4. Entire hatch shall be weathertight with fully welded corner joints on cover and curb.
- C. Cover: Shall be [select: 14 gauge paint bond G-90 galvanized steel or 11 gauge aluminum] with a 3" (76mm) beaded flange with formed reinforcing members. Cover shall have a heavy extruded EPDM rubber gasket that is bonded to the cover interior to assure a continuous seal when compressed to the top surface of the curb.
- D. Cover insulation: Shall be fiberglass of 1" (25.4mm) thickness, fully covered and protected by a metal liner [select: 22 gauge paint bond G-90 galvanized steel or 18 gauge aluminum].
- E. Curb: Shall be 12" (305mm) in height and of [select: 14 gauge paint bond G-90 galvanized steel or 11 gauge aluminum]. The curb shall be formed with a 3-1/2" (89mm) flange with 7/16" (11.1mm) holes provided for securing to the roof deck. The curb shall be equipped with an integral metal capflashing of the same gauge and material as the curb, fully welded at the corners, that features the Bil-Clip™ flashing system, including stamped tabs, 6" (153mm) on center, to be bent inward to hold single ply roofing membrane securely in place.
- F. Curb insulation: Shall be rigid, high-density fiberboard of 1" (25.4mm) thickness on outside of curb.
- G. Lifting mechanisms: Manufacturer shall provide compression spring operators enclosed in telescopic tubes to provide, smooth, easy, and controlled cover operation throughout the entire arc of opening and closing. The upper tube shall be the outer tube to prevent accumulation of moisture, grit, and debris inside the lower tube assembly. The lower tube shall interlock with a flanged support shoe [for aluminum construction: welded to the curb assembly; for steel construction: through bolted to the curb assembly].
- H. Hardware
 - 1. Heavy pintle hinges shall be provided
 - 2. Cover shall be equipped with a spring latch with interior and exterior turn handles
 - 3. Roof hatch shall be equipped with interior and exterior padlock hasps.
 - 4. The latch strike shall be a stamped component bolted to the curb assembly.
 - 5. Cover shall automatically lock in the open position with a rigid hold open arm equipped with a 1" (25.4mm) diameter red vinyl grip handle to permit easy release for closing.
 - 6. Compression spring tubes shall be an anti-corrosive composite material and all other hardware shall be zinc plated and chromate sealed. Springs shall have an electrocoated acrylic finish for corrosion resistance. [For installation in highly corrosive environments or when prolonged exposure to hot water or steam is anticipated, specify Type 316 stainless steel hardware].
 - 7. Cover hardware shall be bolted into heavy gauge channel reinforcing welded to the underside of the cover and concealed within the insulation space.
- I. Finishes: Factory finish shall be [select: alkyd based red oxide primed steel or mill finish aluminum].

III. PART THREE - EXECUTION

3.01 INSPECTION

- A. Verify that roof hatch installation will not disrupt other trades. Verify that the substrate is dry, clean, and free of foreign matter. Report and correct defects prior to any installation.

3.02 INSTALLATION

- A. Submit product design drawings for review and approval to the architect or specifier before fabrication.
- B. The installer shall check as-built conditions and verify the manufacturer's roof hatch details for accuracy to fit the application prior to fabrication. The installer shall comply with the roof hatch Manufacturer's installation instructions.
- C. The installer shall furnish mechanical fasteners consistent with the roof requirements.

END OF SECTION 07720